

## COMPANY NEWS

### Baumann

#### BASA “whirls”

In 2010, Ferrostaal Australia installed a central jogging station at Whirlwind Print, Melbourne, a privately owned and family run business, which was founded in 1996 and now employs a staff of 151 people.

In compliance with the requirements set by the customer, Baumann built a highly modern and technically advanced central jogging station, consisting of a Baumann BASA with a very quick automatic sheet inserter, with counting unit and left lay as well as a Baumann air-board system BLL and a gripper transport system BFS. The

jogging station is now used for the company's complete range of products (from 80 to 420 g materials, which are partly laminated on front and back) in lots, so that these can then be forwarded to one of the five existing high-speed cutters.

The operator puts the pile into the BASA 3, where partial reams of 50, 100 or 200 sheets, as predefined by the operator, are automatically taken from the pile, aerated and jogged. An automatic sheet inserter puts a separating sheet on top of each

partial ream until the target ream-structure has been reached. The BAUMANN gripper system BFS automatically takes the jogged ream out of the BASA and transfers it onto the next free air-board of the BAUMANN airboard-system BLL 3. A board automat makes sure that a new empty board is immediately put on top of each ream for the subsequent ream. As soon as the pile of jogged reams has been completed, the operator takes it out by means of a pallet truck and transfers it to one of the 5 high-speed cutters.